

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**LISTING OF CLAIMS:**

1. (Currently Amended) ~~A manufacturing method for~~ A polisher brush which comprises:

a brush-shaped grindstone having a plurality of wire-shaped grinding elements, each element being formed such that a composite yarn composed of inorganic filaments is impregnated and hardened with a resin, and a holder for holding base end side portions of the wire-shaped grinding elements;

a cylindrical brush case; and

screws for fixing the holder on an interior side of the brush case so that free ends of the wire-shaped grinding elements protrude from a lower end portion of the brush case; on a grindstone holding surface, comprising steps of:

~~forming a plurality of embedding holes that open on the grindstone holding surface in isolated positions;~~

~~forming rod assemblies by bringing a plurality of wire-shaped grinding elements together; and~~

~~embedding base end side portions of the rod assemblies in the embedding holes and fixing them with adhesive~~

the brush case is formed with a spindle extending inside the brush case along an axial direction thereof, and with guide holes extending in the form of grooves in a peripheral wall of the brush case, wherein the guide holes extend parallel to the axial direction of the brush case;

the holder is formed with an axle hole in which the spindle is fitted, and with screw holes that extend from an external peripheral surface of the holder to the axle hole;

screws are secured in the screw holes so as to be attached to the external peripheral side of the brush case and to pass completely through the guide holes in a state in which leading end portions of shafts of the screws come in contact with an external peripheral surface of the spindle; and

the wire-shaped grinding elements have a flat cross-section.

2 - 4. (Cancelled)

5. (Currently Amended) The polisher brush ~~manufacturing method for a brush-shaped grindstone~~ according to claim 1, wherein the wire-shaped grinding elements have a flat cross-section.

6 - 13. (Cancelled)

14. (New) The polisher brush according to claim 1, wherein the wire-shaped grinding elements have a ratio of flatness represented by  $L/T$  that is within a range of 1.6 to 15, wherein L is a major diameter of the cross-section of the wire-shaped grinding element, and T is a minor diameter thereof.